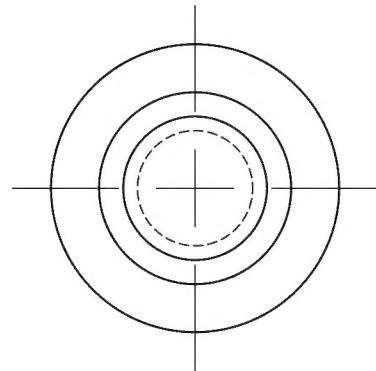
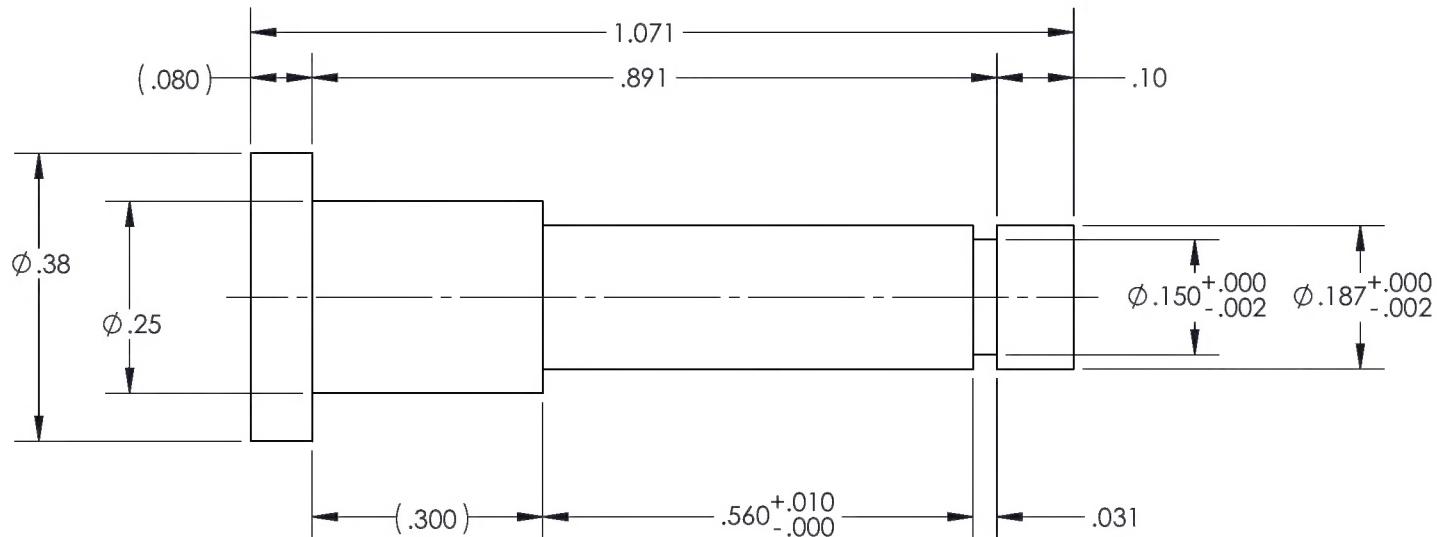
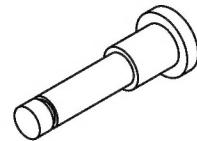


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		AS DRAWN BY CANAM	7/17/2013	CFS	
3A	14-0102	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE.	7/29/2014	DJN	RW



NOTES:

1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
2. MAX RADIUS IN CORNERS .02
3. BAG & LABEL WITH BATCH NUMBER.

USED ON

20NR

8NR



TITLE

STEP PIN
DWG NO.
20NR-11-1

REV
3A

MAT'L 4140

DRAWN BY: CANAM

UNLESS OTHERWISE SPECIFIED

APPROVED *D Weil*

DIMENSIONS ARE IN INCHES

.XXX ± .005 FRACTIONS ± 1/32

.XX ± .01 ANGLES ± 5°

.X ± .1

HEAT TREAT FINISH SEE NOTE 1

SPEC

1. BREAK ALL SHARP EDGES .015 x 45°

OR .015R

2. DIMENSIONAL LIMITS APPLY AFTER

PLATING

USED ON MODEL

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	SCALE	DATE	SHEET 1 OF 1
			20NR-11-1	1	STEP PIN	4140	Ø3/8 X 1-1/8	4:1	12/1/1995	